

# **SINGER**

## **143W18**

Form 3185w  
(1258)  
Printed In U.S.A.

LIST OF PARTS  
SINGER\*\* SEWING MACHINE  
143w18

THE SINGER MANUFACTURING COMPANY

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

|     |                                               |
|-----|-----------------------------------------------|
| AL  | Heat Treated for Toughness.                   |
| ALX | Heat Treated for Toughness and Black Oxide.   |
| C   | Hardened only.                                |
| D   | Polished only.                                |
| E   | Soft, Not polished.                           |
| F   | Hardened and Polished.                        |
| X   | Black Oxide, for Iron and Steel.              |
| XC  | Hardened and Black Oxide, for Iron and Steel. |

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series.

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.  
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.  
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.  
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE  
FOR  
MACHINE NO. 143w18  
HIGH SPEED ZIG-ZAG.  
TRANSVERSE HORIZONTAL AXIS HOOK.  
SINGLE NEEDLE. SHORT ARM. DROP FEED.  
LOCK STITCH. GATHERING MACHINE.  
MAXIMUM STITCH LENGTH 7 TO THE INCH.  
FOR SIMULTANEOUSLY SHIRRING AND  
ATTACHING LACE TO LINGERIE  
AND FOR STITCHING TWO-WAY  
STRETCH FOUNDATION GARMENTS.

| No.     | Plate | Name                                                                               |
|---------|-------|------------------------------------------------------------------------------------|
| *241301 | ----- | Arm with 54897, 202135, 241303 and 241315                                          |
| 265802  | 15999 | Arm Cap                                                                            |
| 200278X | 15999 | Arm Cap Screw                                                                      |
| 202248  | 15999 | Arm Cap Screw Washer                                                               |
| 54897   | 16012 | Arm Oil Cup                                                                        |
| 241303  | 15999 | Arm Oil Tube                                                                       |
| 204235  | 16011 | Arm Position Pin (2)                                                               |
| 200004E | 16011 | Arm Screw (3)                                                                      |
| 202005  | 16011 | Arm Screw Washer (3)                                                               |
| 241425  | 15999 | Arm Shaft with 224392 and 350431E                                                  |
| 249440  | 15999 | Arm Shaft Ball Bearing                                                             |
| *240054 | 15999 | Arm Shaft Ball Bearing Collar with two 200378C                                     |
| 240055  | 15999 | Arm Shaft Ball Bearing Collar 240054 with 249440                                   |
| 200378C | 15999 | Arm Shaft Ball Bearing Collar Set Screw                                            |
| 240056  | 15999 | Arm Shaft Ball Bearing Retaining Washer                                            |
| *240053 | 15999 | Arm Shaft Bushing (back)                                                           |
| 200335C | 15999 | Arm Shaft Bushing (back) Set Screw                                                 |
| 240057  | 15999 | Arm Shaft Bushing (back, ball bearing) complete, Nos.<br>240053, 240055 and 240056 |
| 207080  | 15999 | Arm Shaft Bushing (front) with 202244                                              |
| 202244  | 15999 | Arm Shaft Bushing (front) Oil Packing (wick)                                       |
| 200502X | 15999 | Arm Shaft Bushing (front) Oil Packing Thumb Screw                                  |
| 200341C | 15999 | Arm Shaft Bushing (front) Set Screw                                                |
| 224400  | 16011 | Arm Shaft Connection Belt (reinforced neoprene)                                    |
| 241457  | 16011 | Arm Shaft Connection Belt Pulley with 200327C,<br>200358C, 200430AL and two 202253 |

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| No.      | Plate | Name                                                                                                              |
|----------|-------|-------------------------------------------------------------------------------------------------------------------|
| 241458   | 16011 | Arm Shaft Connection Belt Pulley 241457 with<br>240231, 241434, 241455, 241456, 241459, 248415<br>and two 200582X |
| 200430AL | 16011 | Arm Shaft Connection Belt Pulley Position Screw                                                                   |
| 200358C  | 16011 | Arm Shaft Connection Belt Pulley Position Screw<br>Check Screw                                                    |
| 200327C  | 16011 | Arm Shaft Connection Belt Pulley Set Screw                                                                        |
| 202253   | 16011 | Arm Shaft Connection Belt Pulley Spring Flange                                                                    |
| 224392   | 15999 | Arm Shaft Oil Packing (wick)                                                                                      |
| 350431E  | 15999 | Arm Shaft Oil Packing Stop Screw                                                                                  |
| *241464  | ----- | Bed                                                                                                               |
| 203100   | 16012 | Bed Oil Packing (wick) (2)                                                                                        |
| 241315   | 16010 | Bed Oil Reservoir Oil Leader                                                                                      |
| 350440X  | 30012 | Bed Oil Stop Screw                                                                                                |
| 210505   | 16012 | Bed Plate (back)                                                                                                  |
| 200577AL | 16012 | Bed Plate (back) Screw (2)                                                                                        |
| 210616   | 16012 | Bed Slide (front)                                                                                                 |
| 263099   | 18940 | Bobbin                                                                                                            |
| 210846   | 18940 | Bobbin Case Base                                                                                                  |
| 224440   | 18940 | Bobbin Case Cap with 200592C, 201016C and 263110                                                                  |
| 224441   | 18940 | Bobbin Case Cap complete, Nos. 200964C, 210736,<br>210914 and 224440                                              |
| 210913   | 18940 | Bobbin Case Latch                                                                                                 |
| 210914   | 18940 | Bobbin Case Latch 210913 with 210734 and 210735                                                                   |
| 210735   | 18940 | Bobbin Case Latch Fulcrum Pin                                                                                     |
| 210734   | 18940 | Bobbin Case Latch Lever                                                                                           |
| 210736   | 18940 | Bobbin Case Latch Spring                                                                                          |
| 200964C  | 18940 | Bobbin Case Latch Stop Screw                                                                                      |
| 210764   | 16010 | Bobbin Case Stop                                                                                                  |
| 200076D  | 16010 | Bobbin Case Stop Screw                                                                                            |
| 263110   | 18940 | Bobbin Case Tension Spring                                                                                        |
| 201016C  | 18940 | Bobbin Case Tension Spring Regulating Screw                                                                       |
| 200592C  | 18940 | Bobbin Case Tension Spring Screw                                                                                  |
| 224442   | 18940 | Bobbin Case complete, Nos. 210846 and 224441                                                                      |
| 241444   | 16012 | Face Plate                                                                                                        |
| 202135   | 16012 | Face Plate Position Pin                                                                                           |
| 200462X  | 16012 | Face Plate Thumb Screw                                                                                            |
| 210794   | 18939 | Feed Bar with 200362C                                                                                             |
| 210793   | 18939 | Feed Bar 210794 with 210796 and 210807                                                                            |
| 210792   | 18939 | Feed Bar (auxiliary) with 200362C                                                                                 |
| 210795   | 18939 | Feed Bar 210792 with 210796 and 210808                                                                            |
| 210796   | 18939 | Feed Bar Hinge Pin                                                                                                |
| 210796   | 18939 | Feed Bar Hinge Pin (auxiliary)                                                                                    |
| 200362C  | 18939 | Feed Bar Set Screw                                                                                                |
| 200362C  | 18939 | Feed Bar Set Screw (auxiliary)                                                                                    |
| 210835   | 18939 | Feed Bar Slide Block                                                                                              |
| 210797   | 18939 | Feed Bar Slide Block (auxiliary)                                                                                  |

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| No.       | Plate | Name                                                                          |
|-----------|-------|-------------------------------------------------------------------------------|
| 210836    | 18939 | Feed Bar Slide Block Crank with 200048D                                       |
| 210834    | 18939 | Feed Bar Slide Block Crank 210836 with 200939C,<br>201528E, 210797 and 210835 |
| 200048D   | 18939 | Feed Bar Slide Block Crank Pinch Screw                                        |
| 200939C   | 18939 | Feed Bar Slide Block Hinge Screw Stud (eccentric)                             |
| 201528E   | 18939 | Feed Bar Slide Block Hinge Screw Stud Nut                                     |
| 241465    | 16016 | Feed Dog, for 210603                                                          |
| 241466    | 16016 | Feed Dog (auxiliary) for 210603                                               |
| 200106E   | 10755 | Feed Dog Screw (2)                                                            |
| 200106E   | 10755 | Feed Dog Screw (auxiliary) (2)                                                |
| 241467    | 16016 | Feed Driving Connection with 200061ALX and 202277                             |
| 241468    | 16016 | Feed Driving Connection 241467 with 200545C,<br>201518E and 210802            |
| 210802    | 16016 | Feed Driving Connection (auxiliary)                                           |
| 241469    | 16016 | Feed Driving Connection Crank with 200038C                                    |
| 241470    | 16016 | Feed Driving Connection Crank (auxiliary) (indexed)<br>with 200038C           |
| 200938C   | 10739 | Feed Driving Connection Crank Hinge Stud (auxiliary)                          |
| 210806    | 13194 | Feed Driving Connection Crank Hinge Stud Index<br>Washer (auxiliary)          |
| 201518E   | 18939 | Feed Driving Connection Crank Hinge Stud Nut<br>(auxiliary)                   |
| 210805    | 13194 | Feed Driving Connection Crank Hinge Stud Washer<br>(auxiliary)                |
| 200038C   | 16016 | Feed Driving Connection Crank Pinch Screw                                     |
| 200038C   | 16016 | Feed Driving Connection Crank Pinch Screw<br>(auxiliary)                      |
| 200545C   | 16016 | Feed Driving Connection Hinge Screw                                           |
| 200545C   | 16016 | Feed Driving Connection Hinge Screw (auxiliary)                               |
| 201518E   | 16016 | Feed Driving Connection Hinge Screw Nut                                       |
| 201518E   | 16016 | Feed Driving Connection Hinge Screw Nut (auxiliary)                           |
| 202277    | 16016 | Feed Driving Connection Oil Packing (wick)                                    |
| 200061ALX | 16016 | Feed Driving Connection Pinch Screw                                           |
| 241434    | 16011 | Feed Driving Eccentric                                                        |
| 241459    | 16011 | Feed Driving Eccentric Adjusting Disc                                         |
| 248415    | 16011 | Feed Driving Eccentric Adjusting Disc Spring                                  |
| 240231    | 16011 | Feed Driving Eccentric Friction Gib                                           |
| 350578XC  | 16011 | Feed Driving Eccentric Friction Gib Adjusting Screw                           |
| 350562XC  | 16011 | Feed Driving Eccentric Friction Gib Adjusting Screw<br>Set Screw              |
| 241456    | 16011 | Feed Driving Flange with two each 350562XC and<br>350578XC                    |
| 210807    | 18939 | Feed Driving Rock Shaft                                                       |
| 210808    | 18939 | Feed Driving Rock Shaft (auxiliary)                                           |
| 241471    | 16016 | Feed Driving Rock Shaft Bushing                                               |
| 200378C   | 16010 | Feed Driving Rock Shaft Bushing Set Screw                                     |
| 203244    | 13194 | Feed Driving Rock Shaft Stop Collar with two<br>200393C                       |

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| No.       | Plate | Name                                                                      |
|-----------|-------|---------------------------------------------------------------------------|
| 210833    | 13194 | Feed Driving Rock Shaft Stop Collar (auxiliary)<br>with two 200383C       |
| 200393C   | 13194 | Feed Driving Rock Shaft Stop Collar Set Screw                             |
| 200383C   | 10755 | Feed Driving Rock Shaft Stop Collar Set Screw<br>(auxiliary)              |
| 241455    | 16011 | Feed Indicating Disc                                                      |
| 200582X   | 16011 | Feed Indicating Disc Screw                                                |
| 241327    | 16011 | Feed Lifting Connection with 200054E and 202277                           |
| 241328    | 16010 | Feed Lifting Connection Crank with 200050C and<br>200378C                 |
| 200050C   | 16010 | Feed Lifting Connection Crank Pinch Screw                                 |
| 200378C   | 16010 | Feed Lifting Connection Crank Set Screw                                   |
| 202307    | 15999 | Feed Lifting Connection Eccentric with 200382ALX<br>and 200437C           |
| 200437C   | 15999 | Feed Lifting Connection Eccentric Position Screw                          |
| 200382ALX | 15999 | Feed Lifting Connection Eccentric Set Screw                               |
| 201306C   | 16011 | Feed Lifting Connection Hinge Screw                                       |
| 201518E   | 16011 | Feed Lifting Connection Hinge Screw Nut                                   |
| 202277    | 16011 | Feed Lifting Connection Oil Packing (wick)                                |
| 200054E   | 16011 | Feed Lifting Connection Pinch Screw                                       |
| 241329    | 16010 | Feed Lifting Rock Shaft (hollow) and Hook Driving<br>Shaft Bearing        |
| 202625    | 16010 | Feed Lifting Rock Shaft Stop Collar with two<br>200383C                   |
| 200383C   | 16010 | Feed Lifting Rock Shaft Stop Collar Set Screw                             |
| 213161    | 16011 | Feed Regulating Lever with 213657                                         |
| 200665C   | 16011 | Feed Regulating Lever Hinge Screw                                         |
| 206452    | 16011 | Feed Regulating Lever Spring                                              |
| 213657    | 16011 | Feed Regulating Lever Spring Pin                                          |
| 224432    | 18940 | Hook (sewing) with 203101 and 263134                                      |
| 224433    | 18940 | Hook 224432 with 200145C, 210536, 210541 and<br>three 200596F             |
| 224443    | 18940 | Hook and Bobbin Case complete, Nos. 224433 and<br>224442                  |
| 241368    | 16010 | Hook Driving Bevel Pinion, 24 teeth, with two<br>200378C                  |
| 200378C   | 16010 | Hook Driving Bevel Pinion Set Screw                                       |
| 210535    | 16010 | Hook Driving Bevel Pinion Shaft                                           |
| 263029    | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing                              |
| 241334    | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing<br>Collar with two 200383C   |
| 241335    | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing<br>Collar 241334 with 263029 |
| 200383C   | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing<br>Collar Set Screw          |
| 263032    | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing<br>Retainer                  |

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| No.       | Plate | Name                                                                                                                                         |
|-----------|-------|----------------------------------------------------------------------------------------------------------------------------------------------|
| 200098E   | 16010 | Hook Driving Bevel Pinion Shaft Ball Bearing Retainer Screw (3)                                                                              |
| 263033    | 16010 | Hook Driving Bevel Pinion Shaft Belt Pulley with 202324 and two 201018C                                                                      |
| 201018C   | 16010 | Hook Driving Bevel Pinion Shaft Belt Pulley Set Screw                                                                                        |
| 202324    | 16010 | Hook Driving Bevel Pinion Shaft Belt Pulley Spring Flange                                                                                    |
| 210536    | 18940 | Hook Gib                                                                                                                                     |
| 200596F   | 18940 | Hook Gib Screw                                                                                                                               |
| 263134    | 18940 | Hook Oiling Felt                                                                                                                             |
| 203101    | 18940 | Hook Oil Wick                                                                                                                                |
| 350398C   | 16010 | Hook Position Screw                                                                                                                          |
| 241397    | 16010 | Hook Shaft (hollow)                                                                                                                          |
| 241369    | 16010 | Hook Shaft Bevel Gear, 24 teeth, with two 200382ALX                                                                                          |
| 200382ALX | 16010 | Hook Shaft Bevel Gear Set Screw                                                                                                              |
| 241336    | 16010 | Hook Shaft Bushing                                                                                                                           |
| 241398    | 16010 | Hook Shaft Bushing 241336 with 241397 and 350314F                                                                                            |
| 200370C   | 16010 | Hook Shaft Bushing Oil Stop Screw                                                                                                            |
| 241338    | 16010 | Hook Shaft Bushing Oil Tube                                                                                                                  |
| 202254    | 16010 | Hook Shaft Bushing Oil Wick                                                                                                                  |
| 200335C   | 16010 | Hook Shaft Bushing Set Screw                                                                                                                 |
| 200363AL  | 16010 | Hook Shaft Bushing Set Screw                                                                                                                 |
| 244084    | 16010 | Hook Shaft Bushing Set Screw Packing (fibre)                                                                                                 |
| 350314F   | 16010 | Hook Shaft Position Screw                                                                                                                    |
| 210541    | 16015 | Hook Washer Needle Guard                                                                                                                     |
| 200145C   | 16015 | Hook Washer Needle Guard Screw                                                                                                               |
| 240067    | 16012 | Knee Lifter Connection Lever                                                                                                                 |
| 210876    | 16012 | Knee Lifter Connection Lever 240067 with 210875, 224320 and two 200262X                                                                      |
| 200262X   | 16012 | Knee Lifter Connection Lever Hinge Screw                                                                                                     |
| 224320    | 18939 | Knee Lifter Connection Lever Lifting Rod                                                                                                     |
| 210875    | 16012 | Knee Lifter Lifting Lever                                                                                                                    |
| 200262X   | 16012 | Knee Lifter Lifting Lever Hinge Screw                                                                                                        |
| 241454    | 15999 | Machine Pulley (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) (rim diam. 4-11/32 in.) with 350540C and 350541C |
| 350419X   | 15999 | Machine Pulley Adjusting Screw                                                                                                               |
| 350540C   | 15999 | Machine Pulley Position Screw                                                                                                                |
| 350541C   | 15999 | Machine Pulley Set Screw                                                                                                                     |
| 224317    | 16013 | Needle Bar with 200125ALX, 200175X and 249270                                                                                                |
| 265844    | 16017 | Needle Bar Connecting Link                                                                                                                   |
| 241410    | 16017 | Needle Bar Connecting Link Guide Block                                                                                                       |
| 241342    | 16013 | Needle Bar Connecting Link Guide Block Gib (2)                                                                                               |
| 200581X   | 16013 | Needle Bar Connecting Link Guide Block Gib Screw (4)                                                                                         |
| 241344    | 16017 | Needle Bar Connecting Link Stud with 202254                                                                                                  |
| 202254    | 16017 | Needle Bar Connecting Link Stud Oil Packing (wick)                                                                                           |

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| No.       | Plate | Name                                                                                              |
|-----------|-------|---------------------------------------------------------------------------------------------------|
| 200374AL  | 16017 | Needle Bar Connecting Link Stud Set Screw                                                         |
| 200383C   | 16017 | Needle Bar Connecting Link Stud Set Screw                                                         |
| 210544    | 16017 | Needle Bar Connecting Stud with 202299                                                            |
| 210585    | 16017 | Needle Bar Connecting Stud 210544 with 210882                                                     |
| 202299    | 16017 | Needle Bar Connecting Stud Oil Packing (wick)                                                     |
| 210882    | 16017 | Needle Bar Connecting Stud Swivel with 200387C                                                    |
| 241438    | 16017 | Needle Bar Crank with 200335C, 200374AL, 200383C and 200428C                                      |
| 241460    | 16017 | Needle Bar Crank complete, Nos. 210585, 241344, 241355, 241356, 241410, 241438, 244059 and 265844 |
| 203172    | 16013 | Needle Bar Crank Friction Washer                                                                  |
| 200428C   | 16017 | Needle Bar Crank Position Screw                                                                   |
| 200335C   | 16017 | Needle Bar Crank Set Screw                                                                        |
| 241348    | 16013 | Needle Bar Frame with 200070C                                                                     |
| 241349    | 16013 | Needle Bar Frame Guide Stud                                                                       |
| 200334C   | 16013 | Needle Bar Frame Guide Stud Set Screw                                                             |
| 210548    | 16013 | Needle Bar Frame Hinge Stud                                                                       |
| 200334C   | 16013 | Needle Bar Frame Hinge Stud Set Screw                                                             |
| 241350    | 15994 | Needle Bar Frame Pitman with 200054E and 202277                                                   |
| 210557    | 15994 | Needle Bar Frame Pitman Eccentric Stud                                                            |
| 200070C   | 16013 | Needle Bar Frame Pitman Eccentric Stud Set Screw                                                  |
| 202277    | 15994 | Needle Bar Frame Pitman Oil Packing (wick)                                                        |
| 200054E   | 15994 | Needle Bar Frame Pitman Pinch Screw                                                               |
| 200387C   | 16017 | Needle Bar Set Screw                                                                              |
| 249270    | 16013 | Needle Bar Thread Guide                                                                           |
| 200175X   | 16013 | Needle Bar Thread Guide Screw                                                                     |
| 200125ALX | 16013 | Needle Set Screw                                                                                  |
| 202300    | 10753 | Needle Vibrator Eccentric Regulating Bracket                                                      |
| 210550    | 10754 | Needle Vibrator Eccentric Regulating Bracket 202300 with 210552, two each 200256C and 201525E     |
| 210551    | 15279 | Needle Vibrator Eccentric Regulating Bracket Cover (plate)                                        |
| 200566D   | 10756 | Needle Vibrator Eccentric Regulating Bracket Cover Screw (4)                                      |
| 210552    | 15279 | Needle Vibrator Eccentric Regulating Bracket Flange with two 200383C                              |
| 200383C   | 10755 | Needle Vibrator Eccentric Regulating Bracket Flange Set Screw                                     |
| 200256C   | 10756 | Needle Vibrator Eccentric Regulating Bracket Hinge Screw                                          |
| 201525E   | 10755 | Needle Vibrator Eccentric Regulating Bracket Hinge Screw Nut                                      |
| 202301    | 10755 | Needle Vibrator Eccentric Regulating Bracket Plunger                                              |

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| No.       | Plate | Name                                                                      |
|-----------|-------|---------------------------------------------------------------------------|
| 202595    | 10755 | Needle Vibrator Eccentric Regulating Bracket<br>Plunger Spring            |
| 200607C   | 10755 | Needle Vibrator Eccentric Regulating Bracket<br>Plunger Spring Stop Screw |
| 200256C   | 10756 | Needle Vibrator Eccentric Regulating Bracket Stop<br>Screw                |
| 201525E   | 10755 | Needle Vibrator Eccentric Regulating Bracket Stop<br>Screw Nut            |
| 210699    | 15994 | Needle Vibrator Gear (spiral) with two 200382ALX                          |
| 203172    | 15994 | Needle Vibrator Gear Friction Washer                                      |
| 200382ALX | 15994 | Needle Vibrator Gear Set Screw                                            |
| 210558    | 15994 | Needle Vibrator Gear Shaft                                                |
| 210559    | 15994 | Needle Vibrator Gear Shaft Collar with two 200378C                        |
| 200378C   | 15994 | Needle Vibrator Gear Shaft Collar Set Screw                               |
| 210700    | 15999 | Needle Vibrator Pinion (spiral) with two 200382ALX                        |
| 200382ALX | 15999 | Needle Vibrator Pinion Set Screw                                          |
| 200429F   | 15994 | Needle Vibrator Regulating Screw                                          |
| 200383C   | 15994 | Needle Vibrator Regulating Screw Check Screw                              |
| 233175    | 16016 | Needle Vibrator Regulating Spindle with 210554                            |
| 210554    | 16016 | Needle Vibrator Regulating Spindle Spring (flat)                          |
| 244033    | 16014 | Presser Bar (hollow)                                                      |
| 202335    | 16014 | Presser Bar 244033 with 200074F                                           |
| 224391    | 13160 | Presser Bar Bushing                                                       |
| 200352AL  | 16014 | Presser Bar Bushing Set Screw                                             |
| 202554    | 16014 | Presser Bar Lifter                                                        |
| 200653C   | 16014 | Presser Bar Lifter Hinge Screw                                            |
| 210789    | 16014 | Presser Bar Lifting Releasing Lever Bracket                               |
| 200260E   | 16014 | Presser Bar Lifting Releasing Lever Bracket Guide<br>Screw                |
| 206608    | 16014 | Presser Bar Lifting Releasing Lever Bracket Spring                        |
| 241448    | 16016 | Presser Bar Position Guide                                                |
| 202338    | 16014 | Presser Bar Position Guide Lever with 200086ALX                           |
| 200086ALX | 16014 | Presser Bar Position Guide Lever Pinch Screw                              |
| 200352AL  | 16014 | Presser Bar Position Guide Set Screw                                      |
| 210758    | 16014 | Presser Bar Spring                                                        |
| 202346    | 16014 | Presser Bar Spring Stop Rod                                               |
| 225832    | 15276 | Presser Bar Stop Collar with 200113F                                      |
| 200113F   | 15276 | Presser Bar Stop Collar Set Screw                                         |
| 200492X   | 16014 | Presser Bar Thumb Screw (pressure regulating)                             |
| 200475X   | 16014 | Presser Bar Thumb Screw Thumb Set Screw                                   |
| 244084    | 16014 | Presser Bar Thumb Screw Thumb Set Screw Packing<br>(fibre)                |
| 210819    | 16017 | Presser Foot (left)                                                       |
| 210820    | 16017 | Presser Foot 210819 with 200175X and 210822                               |
| 210822    | 16017 | Presser Foot (left) Gather Retainer Spring                                |
| 200175X   | 16017 | Presser Foot (left) Gather Retainer Spring Screw                          |
| 241472    | 16017 | Presser Foot (right)                                                      |

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| No.     | Plate | Name                                                                                                        |
|---------|-------|-------------------------------------------------------------------------------------------------------------|
| 241473  | 16017 | Presser Foot 241472 with 200175X and 241474                                                                 |
| 241474  | 16017 | Presser Foot (right) Gather Retainer Spring                                                                 |
| 200175X | 16017 | Presser Foot (right) Gather Retainer Spring Screw                                                           |
| 210570  | 16017 | Presser Foot Bracket                                                                                        |
| 210571  | 16017 | Presser Foot Guide with 200141F                                                                             |
| 200141F | 16017 | Presser Foot Guide Screw                                                                                    |
| 200074F | 15282 | Presser Foot Screw                                                                                          |
| 210574  | 16017 | Presser Foot Spring                                                                                         |
| 202512  | 16017 | Presser Foot Stop Pin                                                                                       |
| 241475  | 16017 | Presser Foot (compensating) complete, Nos.<br>210570, 210820, 241473, two each 202512,<br>210571 and 210574 |
| 244059  | 16017 | Take-up Lever                                                                                               |
| 241355  | 16017 | Take-up Lever Driving Stud with 202277                                                                      |
| 202277  | 16017 | Take-up Lever Driving Stud Oil Packing (wick)                                                               |
| 241356  | 16017 | Take-up Lever Hinge Stud with 202423                                                                        |
| 202423  | 16017 | Take-up Lever Hinge Stud Oil Packing (wick)                                                                 |
| 200383C | 16013 | Take-up Lever Hinge Stud Set Screw                                                                          |
| 202401  | 16014 | Take-up Lever Oiling Felt                                                                                   |
| 200904E | 16014 | Take-up Lever Oiling Felt Screw                                                                             |
| 263090  | 16014 | Take-up Lever Oiling Wick                                                                                   |
| 263041  | 16014 | Take-up Lever Oiling Wick 263090 with 263097                                                                |
| 241357  | 16014 | Take-up Lever Oiling Wick Eyelet                                                                            |
| 200904E | 16014 | Take-up Lever Oiling Wick Eyelet Screw                                                                      |
| *263097 | 16014 | Take-up Lever Oiling Wick Wire                                                                              |
| 244048  | 16005 | Tension Disc (back)                                                                                         |
| 244049  | 16005 | Tension Disc (front)                                                                                        |
| 265838  | 16014 | Tension Release Plunger                                                                                     |
| 202405  | 16005 | Tension Release Washer                                                                                      |
| 223438  | 11300 | Tension Spring                                                                                              |
| 263106  | 16005 | Tension Spring Washer                                                                                       |
| 200625F | 16005 | Tension Stud with 204925                                                                                    |
| 200049C | 16005 | Tension Stud Set Screw                                                                                      |
| 204925  | 16005 | Tension Stud Washer                                                                                         |
| 201572X | 16005 | Tension Thumb Nut                                                                                           |
| 263107  | 16005 | Tension complete, Nos. 200625F, 201572X, 202405,<br>202410, 223438, 244048, 244049 and 263106               |
| 202410  | 16005 | Thread Controller Spring                                                                                    |
| 241443  | 16005 | Thread Controller Spring Stop                                                                               |
| 200132E | 16005 | Thread Controller Spring Stop Screw                                                                         |
| 265839  | 16005 | Thread Controller Thread Guard                                                                              |
| 200161D | 16005 | Thread Controller Thread Guard Screw                                                                        |
| 210954  | 11610 | Thread Guide (lower)                                                                                        |
| 210955  | 16005 | Thread Guide (upper)                                                                                        |
| 200582X | 16005 | Thread Guide Screw (2)                                                                                      |
| 240034  | 16005 | Thread Retainer                                                                                             |
| 210683  | 10736 | Thread Retainer Bracket with 200397X                                                                        |

# PARTS FOR MACHINE NO.143w18

| No.      | Plate | Name                                                                                                           |
|----------|-------|----------------------------------------------------------------------------------------------------------------|
| 235226   | 16016 | Thread Retainer Bracket (on Face Plate) (lower)<br>complete, Nos. 210683, 210957, 210958, 210993<br>and 223844 |
| 200137X  | 15759 | Thread Rrtainer Bracket Screw (2)                                                                              |
| 200397X  | 17314 | Thread Retainer Set Screw                                                                                      |
| 210993   | 17314 | Thread Retainer Sleeve                                                                                         |
| 223844   | 17314 | Thread Retainer Spring                                                                                         |
| 210957   | 17314 | Thread Retainer Stud                                                                                           |
| 210958   | 17314 | Thread Retainer Stud Collar                                                                                    |
| 200397X  | 17314 | Thread Retainer Stud Set Screw                                                                                 |
| 210603   | 10767 | Throat Plate, 53 needle hole, for needle sizes 12<br>and 13, for 241465 and 241466                             |
| 200577AL | 13182 | Throat Plate Screw (2)                                                                                         |

## ACCESSORIES

| No.     | Plate | Name                                            |
|---------|-------|-------------------------------------------------|
| 202258  | 16011 | Bed Hinge Connection (2)                        |
| 200570E | 16011 | Bed Hinge Connection Screw (4)                  |
| 263099  | 18940 | Bobbin (2)                                      |
| 228212  | 15998 | Drip Pan (short) with four 3/4 in. wire nails   |
| 41400   | 16006 | Machine Rest Pin (wood)                         |
| 135x7   | ----- | Needles (six) No. 14                            |
| 120342  | 16006 | Oiler (copper plated) with 120343               |
| 120343  | 16006 | Oiler Spout (3-1/2 in. long)                    |
| 228476  | 16006 | Screw Driver (Bobbin Case)                      |
| 225498  | 16006 | Screw Driver (7-1/4 in. long)                   |
| 241451  | 16014 | Take-up Lever Oil Guard with 200362C and 241452 |
| 241452  | 16014 | Take-up Lever Oil Guard Felt                    |
| 200362C | 16014 | Take-up Lever Oil Guard Screw                   |
| 225554  | 16006 | Wrench                                          |
| 240566  | 16006 | Wrench (1/16 in. Hex)                           |

### BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

|         |       |                                            |
|---------|-------|--------------------------------------------|
| 259428  | 17853 | Bobbin Winder Brake (leather)              |
| 259429  | 17853 | Bobbin Winder Brake Clamp                  |
| 200113F | 17853 | Bobbin Winder Brake Clamp Screw            |
| 225453  | 17853 | Bobbin Winder Frame with 244071 and 259660 |
| 225454  | 17853 | Bobbin Winder Frame Hinge Pin              |
| 244071  | 17853 | Bobbin Winder Frame Oil Packing (wick)     |
| 259660  | 17853 | Bobbin Winder Frame Oil Well Washer        |
| 225455  | 17853 | Bobbin Winder Frame Spring                 |
| 225456  | 17853 | Bobbin Winder Frame Spring Plunger         |
| 259461  | 17853 | Bobbin Winder Pulley with 200380C          |
| 200380C | 17853 | Bobbin Winder Pulley Set Screw             |
| 225381  | 17853 | Bobbin Winder Spindle                      |

## ACCESSORIES

| No.     | Plate | Name                                                                                                                                                                                                                                 |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 225444  | 17853 | Bobbin Winder Stop Latch                                                                                                                                                                                                             |
| 200056E | 17853 | Bobbin Winder Stop Latch Screw                                                                                                                                                                                                       |
| 225458  | 17853 | Bobbin Winder Stop Latch Thumb Lever                                                                                                                                                                                                 |
| 225459  | 17853 | Bobbin Winder Stop Latch Thumb Lever Hinge Stud                                                                                                                                                                                      |
| 225459  | 17853 | Bobbin Winder Stop Latch Thumb Lever Joint Stud                                                                                                                                                                                      |
| 202478  | 17853 | Bobbin Winder Stop Latch Trip Lever                                                                                                                                                                                                  |
| 200299X | 17853 | Bobbin Winder Stop Latch Trip Lever Hinge Screw                                                                                                                                                                                      |
| 225461  | 17853 | Bobbin Winder Tension Bracket with 201499X                                                                                                                                                                                           |
| 200082D | 17853 | Bobbin Winder Tension Bracket Screw                                                                                                                                                                                                  |
| 228026  | 17853 | Bobbin Winder Tension Bracket Screw Washer                                                                                                                                                                                           |
| 2102    | 17853 | Bobbin Winder Tension Disc                                                                                                                                                                                                           |
| 13710   | 17853 | Bobbin Winder Tension Spring                                                                                                                                                                                                         |
| 201499X | 17853 | Bobbin Winder Tension Stud                                                                                                                                                                                                           |
| 201572X | 17853 | Bobbin Winder Tension Stud Thumb Nut                                                                                                                                                                                                 |
| 225462  | 17853 | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102                                                                                                                                                     |
| 259662  | 17853 | Bobbin Winder and Tension Bracket Base                                                                                                                                                                                               |
| 259462  | 17853 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R.H.B. |

Note: Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order.

## KNEE LIFTER

|          |       |                                                                                      |
|----------|-------|--------------------------------------------------------------------------------------|
| 228713   | 18580 | Knee Lifter Rock Lever with two 350231C                                              |
| 228707   | 18580 | Knee Lifter Rock Lever Bracket with 200347AL and three wood screws 7/8 in., No. 12   |
| 228709   | 18580 | Knee Lifter Rock Lever Bracket 228707 with 228363, 228367, 228386, 228455 and 228713 |
| 228370   | 18580 | Knee Lifter Rock Lever Extension with 200530C                                        |
| 350231C  | 18580 | Knee Lifter Rock Lever Extension Set Screw                                           |
| 228363   | 18580 | Knee Lifter Rock Lever Hinge Pin                                                     |
| 228364   | 18580 | Knee Lifter Rock Lever Knee Plate with 350231C                                       |
| 228388   | 18580 | Knee Lifter Rock Lever Knee Plate Arm                                                |
| 350231C  | 18580 | Knee Lifter Rock Lever Knee Plate Arm Set Screw                                      |
| 350231C  | 18580 | Knee Lifter Rock Lever Knee Plate Set Screw                                          |
| 228455   | 18580 | Knee Lifter Rock Lever Position Spring                                               |
| 228365   | 18580 | Knee Lifter Rock Lever Rod                                                           |
| 200530C  | 18580 | Knee Lifter Rock Lever Rod Set Screw                                                 |
| 228386   | 18580 | Knee Lifter Rock Lever Spring                                                        |
| 228367   | 18580 | Knee Lifter Rock Lever Stop Stud                                                     |
| 200347AL | 18580 | Knee Lifter Rock Lever Stop Stud Set Screw                                           |

## ACCESSORIES

| No.    | Plate. | Name                                                                                                                                               |
|--------|--------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| 228710 | 18580  | Knee Lifter Rock Lever complete, Nos. 228364, 228365, 228370, 228388 and 228709<br>(Other Knee Lifter parts are listed with parts of Machine Head) |

## THREAD UNWINDER

(FOR TWO SPOOLS)

|         |       |                                                                                                                                                               |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 228764  | 13537 | Thread Unwinder Spool Pin                                                                                                                                     |
| 228766  | 13537 | Thread Unwinder Spool Rest with 201254C                                                                                                                       |
| 150203  | 13537 | Thread Unwinder Spool Rest Cushion (felt)                                                                                                                     |
| 228767  | 13537 | Thread Unwinder Spool Rest Rod                                                                                                                                |
| 201254C | 13537 | Thread Unwinder Spool Rest Set Screw                                                                                                                          |
| 228768  | 13537 | Thread Unwinder Spool Stand                                                                                                                                   |
| 228769  | 13537 | Thread Unwinder Thread Guide                                                                                                                                  |
| 228770  | 13537 | Thread Unwinder Thread Guide Holder                                                                                                                           |
| 228774  | 13537 | Thread Unwinder Thread Guide Rod                                                                                                                              |
| 228776  | 13537 | Thread Unwinder (for two spools) complete, Nos. 228766 to 228768, 228770, 228774, two each<br>150203, 228764, 228769 and three wood screws<br>7/8 in., No. 12 |

## MISCELLANEOUS PARTS

### USED IN CONJUNCTION WITH THREAD UNWINDER

|        |       |                                         |
|--------|-------|-----------------------------------------|
| 60913  | 13537 | Thread Unwinder Spool Weight with 60914 |
| 60914  | 13537 | Thread Unwinder Spool Weight Center Pin |
| 27739  | 13537 | Thread Unwinder Thread Cone (wood)      |
| 225390 | 13537 | Thread Unwinder Thread Cone Holder      |